

## Instructions for Cross-Sensitivity in Electrochemical Sensors

Cross-sensitivity, also called cross-interference, is a gas sensor's reaction to gases other than the target gas. It is a common phenomenon that occurs and causes the gas sensor to show a reading. All SemeaTech Electrochemical (EC) gas sensor datasheets contain cross-sensitivity data with the coefficients of the common gases. These data should be used to understand approximately how much those cross-interfering gases can affect the accuracy of the sensor reading. It is important that sensors are not calibrated by using any of those cross-interfering gases. Here are the reasons:

- 1. The cross-sensitivity coefficients shown in the sensor datasheet can be different from batch to batch of the sensors manufactured in the same production.
- 2. There are no data to support the long-term consistency of the cross-sensitivity coefficients because the catalysts on the sensor electrodes are not designed for such cross-interfering gases.
- 3. The cross-interference gases may damage, poison or degrade the sensor electrodes.
- 4. The sensor output to the cross-interfering gases may not be linear, which causes inaccurate readings.
- 5. The cross-sensitivity coefficients come from the average value of a certain number of sensors tested.

Therefore, the coefficient of cross-interference is only referential, not substitutive.